Doc. Number :

☐ Tentative Specification
☐ Preliminary Specification
■ Approval Specification

MODEL NO.: J121XCE01

Approved By	Checked By	Prepared By
Terry Wang		

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REVISION HISTORY

Version	Date	Section	Description
1.0	2020/09/14	All	Approval Specification was first issued.

1. GENERAL DESCRIPTION

1.1 OVERVIEW

The ST-121K01 model is a 12.1" P-CAP Display MNT module with a white LED Backlight Unit and a 20-pin 1ch-LVDS interface. This module supports 1024 x 768 XGA mode and displays 262k/16.7M colors. The converter for the Backlight Unit is not built in.

1.2 FEATURES

- Wide viewing angle
- High contrast ratio
- XGA (1024 x 768 pixels) resolution
- Wide operating temperature
- DE (Data Enable) mode
- LVDS (Low Voltage Differential Signaling) interface
- Reversible-scan direction
- RoHS Compliance

1.3 APPLICATION

- TFT LCD Monitor
- Industrial Application
- Amusement
- Vehicle

1.4 GENERAL SPECIFICATI0NS

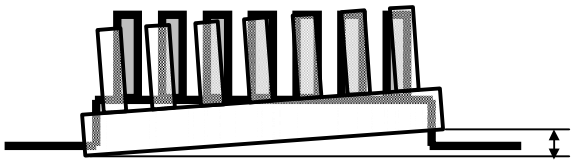
Item	Specification	Unit	Note
Diagonal Size	12.1	inch	(1)
Active Area	245.76(H) x 184.32(V)	mm	
Bezel Opening Area	249.0 x 187.5	mm	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1024 x R.G.B. x 768	pixel	-
Pixel Pitch	0.240(H) x 0.240(V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262k/16.7M	color	-
Transmissive Mode	Normally black	-	-
Surface Treatment	Hard coating (3H), Anti-Glare	-	-
Module Power Consumption	13.73W (white pattern)	W	Max. (3)
Type of Touch Sensor	projected capacitive touch module		
Cover Lens Size	281.8 x 220.8 x 1.1(mm), surface hardness≧7H		
Touch Controller	EETI 80H7146		
Touch F/W	TBD		
Interface	USB / I2C		
Transmittance	≧ 86%		

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	281.5	281.8	282.1	mm	(1)
	Vertical (V)	220.5	220.8	221.1	mm	
	Depth (D)	10.1	10.6	11.1	mm	
C/G View Area	Horizontal	247.3	247.6	247.9	mm	
	Vertical	185.8	186.1	186.4	mm	
Active Area	Horizontal	-	245.76	-	mm	
	Vertical	-	184.32	-	mm	
Weight			1050	1100	g	-
I/F connector mounting position		The mounting inclination of the connector makes the screen center within ±0.5mm as the horizontal.			-	(2)

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



(3) The Module Power Consumption is specified at 3.3V, white pattern and 100% duty for LED backlight.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Operating Ambient Temperature	T_{OP}	-30	+85	ºC	(1)(2)
Storage Temperature	T_{ST}	-40	+90	ºC	(1)(2)

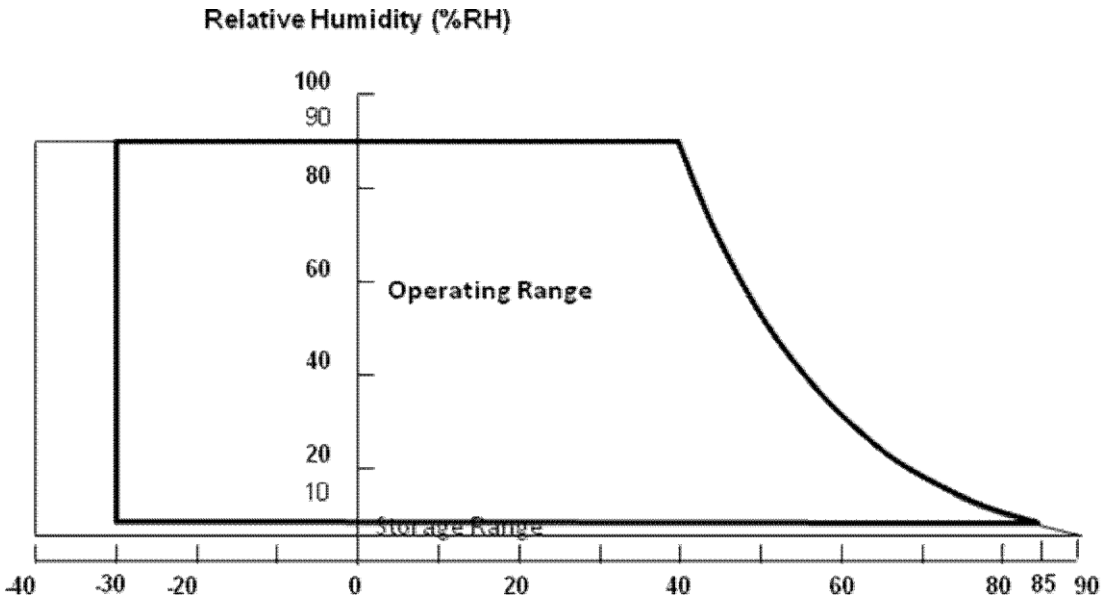
Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta ≦ 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

(c) No condensation.

(2) The absolute maximum rating values of this product are not allowed to be exceeded at any times. The module should not be used over the absolute maximum rating value. It will cause permanently unrecoverable function fail in such an condition



2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCC	-0.3	4	V	(1)

3. ELECTRICAL CHARACTERISTICS

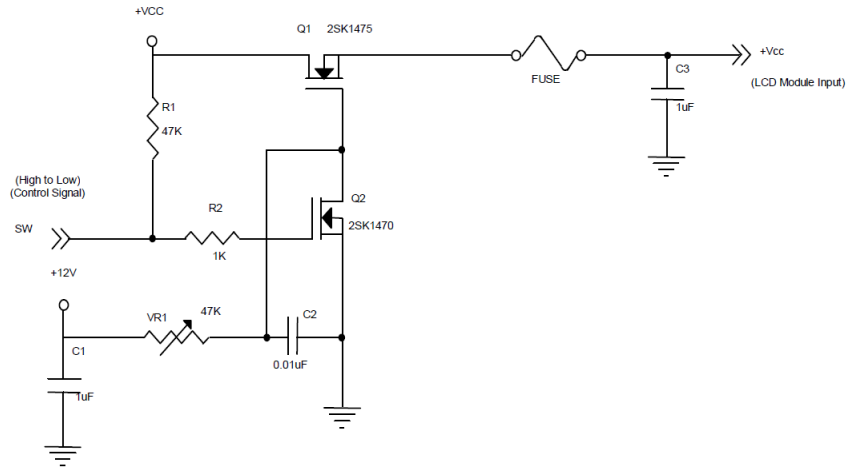
3.1 TFT LCD MODULE

Ta = 25 ± 2 ºC

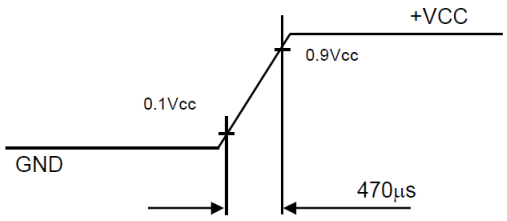
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V_{CC}	3.0	3.3	3.6	V	(1) at Vcc=3.3V
Rush Current		I_{RUSH}	-	-	4	A	(2)
Power Supply Current	White	-	-	370	450	mA	(3)a, at Vcc=3.3V
	Black		-	300	380	mA	(3)b, at Vcc=3.3V
Power Consumption		P_L	-	1.22	1.49	W	
LVDS differential input voltage		|VID|	100	-	600	mV	
LVDS common input voltage		VICM	0.7	-	1.6	V	

Note (1) The assembly should be always operated within above ranges.

Note (2) Measurement Conditions:



Vcc rising time is 470μs



Note (3) The specified power supply current is under the conditions at Vcc = 3.3V, Ta = 25 ± 2 ºC, f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern

Active Area

b. Black Pattern

Active Area

3.2 BACKLIGHT UNIT

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LED Light Bar Input Voltage Per Input Pin	VPIN	--	--	40.8	V	(1), Duty=100%, IPIN=(300mA)
LED Light Bar Current Per Input Pin	IPIN	--	300	--	mA	(1), Duty=100%
LED Life Time	LLED	50000	--	--	Hrs	(2)
Power Consumption	PBL	--	--	12.24	W	(1) Duty=100%, IPIN=(300mA)

Note (1) LED light bar input voltage and current are measured by utilizing a true RMS multimeter as shown below:

Note (2) The lifetime of LED is defined as the time when LED packages continue to operate under the conditions at Ta = 25 ±2℃ and I= 300mA (per chip) until the brightness becomes ≤ 50% of its original value.

Note (3) The module must be operated with constant driving current

3.3 P-CAP Controller Board

VDD = 3.3V, TA = 25°C, all voltage are with respect to ground, unless otherwise noted.

Symbol	Parameter	Condition	Min	TYP	Max	Unit
DVDD	Digital Power	-	3.0	3.3	3.6	V
AVDD	Analog Power		3.0	3.3	3.6	V
Crystal Clock	Crystal Clock	-	-	12	-	MHz
VIH	Input high level voltage	-	0.8VDD	-	-	V
VIL	Input Low level	-	-	-	0.4	V
VOH	Output high voltage	I = 2mA	VDD-0.4	-	-	V
VOL	Output low voltage	I = 2mA	-	-	0.4	V
VDDH	High Voltage Power	-	-	-	26	V
DVDD15	1.5V Power		1.4	1.5	1.7	V

Table Electrical Characteristics

Symbol	Parameter	Min	Max	Unit
VDD-GND	Maximum Power Supply Voltage	-0.3	3.6	V
Vin	Input I/O Pin Voltage	GND-0.3	4	V
IVDD	Total current at power	-	200	mA
IGND	Total current at Gnd	-	200	mA
Vesd	Electrostatics Discharge Voltage(HBM) (1)	2000	-	V
DVDD15	Maximum 1.5V Power		1.8	V

Table Maximum Rating

(1) This test conforms to the MIL-STD-883J/Method 3015.9.

Each I/O has two protection diodes as shown in Figure 4-1. These diode used for ESD protection and to clamp input voltage to a save level to prevent internal logic circuit damage.

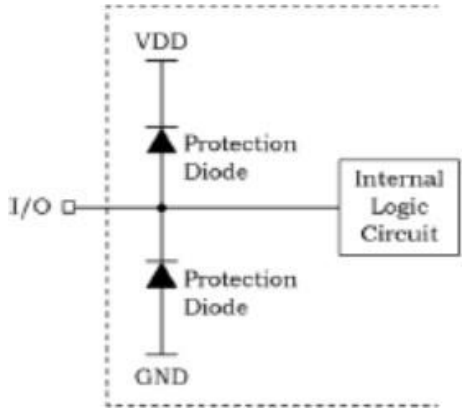


Figure Protection Diode Scheme

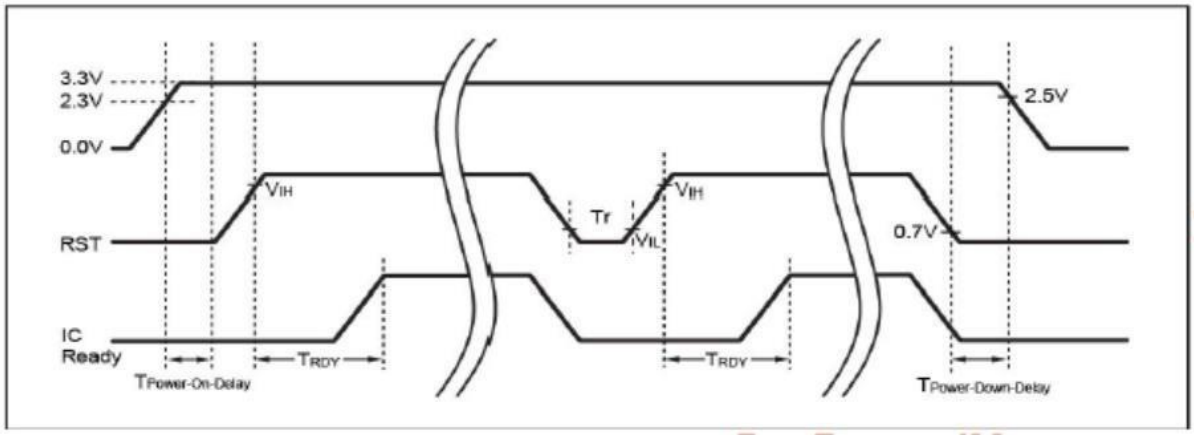


Figure Power On Sequence Diagram

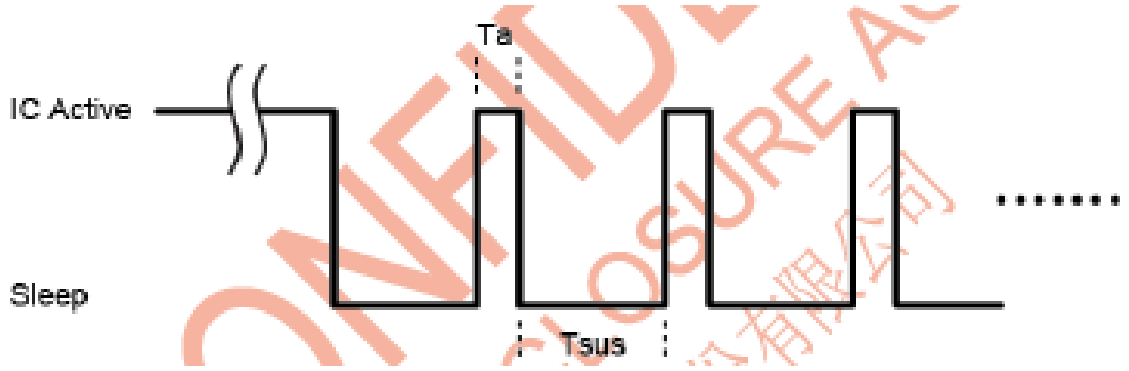


Figure Idle Sequence Diagram

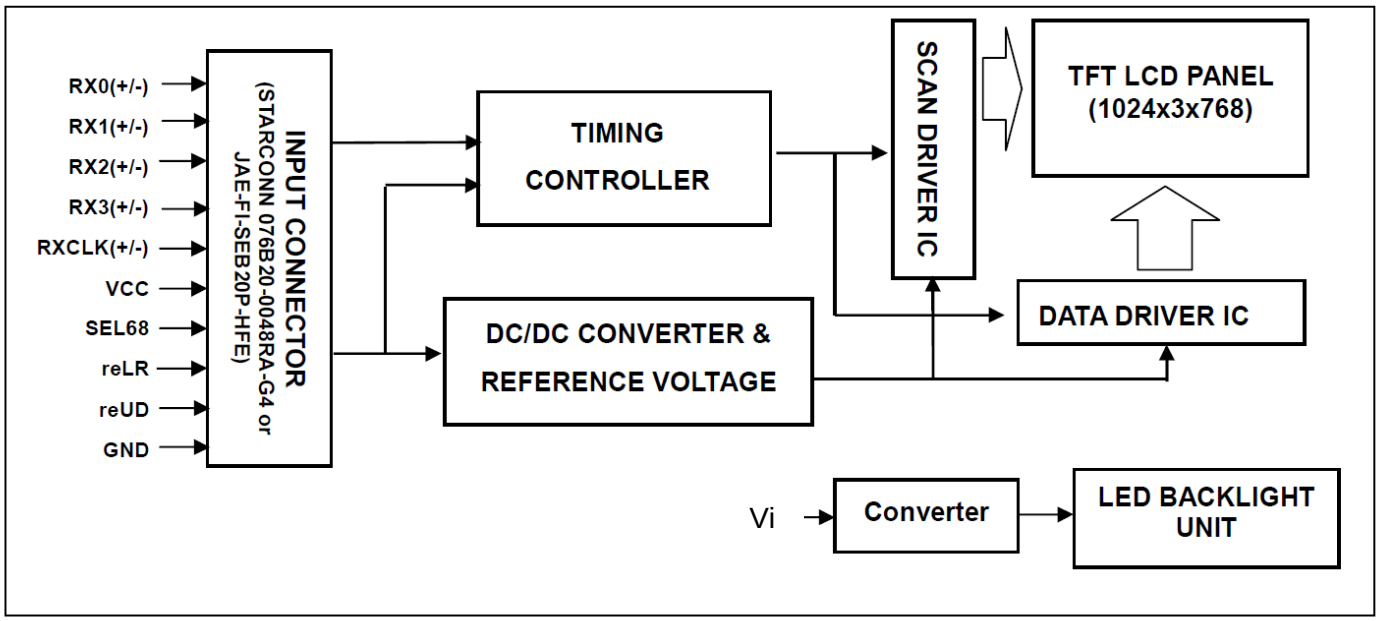
Symbol	Parameter	Condition	Min	TYP	Max	Unit
Tr	Host pull low period	-	1	-	-	ms
T_{RDY}	IC ready to communication	-	-	65	-	ms
Ta	IC active period	-	-	5	-	ms
Tsus	IC suspend period	-	-	10	-	ms
$T_{Power\text{-}On\text{-}Delay}$	Power-on delay	-	100	-	-	us
$T_{Power\text{-}Down\text{-}Delay}$	Power-down delay	-	0	-	-	ms
V_{IL}	RST input low Voltage	-	-	-	0.4	V
V_{IH}	RST input high Voltage	-	0.8VDD	-	-	V

Table Description

NOTE : If host needs to control RST pin or connect any GPIO pins, please make sure Host's GPIO is configured to open-drain mode and pull-up(3.3V) resistor should be at touch IC side.
NOTE : If host needs to reset EXC80H46, drive low voltage, after 'Tr' time, please pull high again.
NOTE : Incorrect power sequence may cause IC damage.

4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

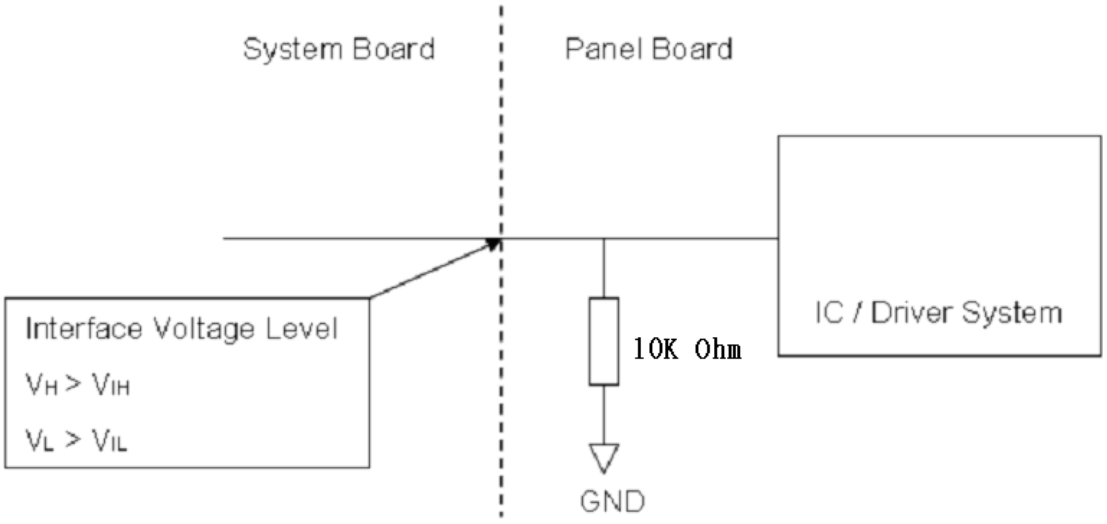
Pin	Name	Description	Remark
1	RX3+	Differential Data Input, CH3 (Positive)	
2	RX3-	Differential Data Input, CH3 (Negative)	
3	NC	NC	
4	SEL68	LVDS 6/8 bit select function control, Low → 6 bit Input Mode High → 8bit Input Mode	Note (3) (4)
5	GND	Ground	
6	RXC+	Differential Clock Input (Positive)	
7	RXC-	Differential Clock Input (Negative)	
8	GND	Ground	
9	RX2+	Differential Data Input , CH2 (Positive)	
10	RX2-	Differential Data Input , CH2 (Negative)	
11	GND	Ground	
12	RX1+	Differential Data Input , CH1 (Positive)	
13	RX1-	Differential Data Input, CH1 (Negative)	
14	GND	Ground	
15	RX0+	Differential Data Input, CH0 (Positive)	
16	RX0-	Differential Data Input, CH0 (Negative)	
17	reLR	Horizontal Reverse Scan Control, Low → Normal Mode. High → Horizontal Reverse Scan	Note (3) (4)
18	reUD	Vertical Reverse Scan Control, Low → Normal Mode, High → Vertical Reverse Scan	Note (3) (4)
19	VCC	Power supply	
20	VCC	Power supply	

Note (1) Connector Part No.: STARCONN 076B20-0048RA-G4 or equivalent.

Note (2) User's connector Part No.: JAE FI-SE20ME or equivalent.

Note (3) "Low" stands for 0V. "High" stands for 3.3V.

Note (4) SEL68, reLR, reUD



5.2 BACKLIGHT UNIT

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	Lamp Connector / Backlight lamp
Manufacturer	JST
Type Part Number	PHR-2P
Mating Type Part Number	SPH-002T-P0.5S

Pin	Symbol	Description
1	V_{CC}	High Voltage
2	V_{GND}	Low Voltage

5.3 P-CAP Controller PIN ASSIGNMENT

JP1	
NO	Description
1	GPIO1
2	GPIO3
3	D+
4	D-
5	VDD(3.3V &5V)
6	GND
7	INI(3.3V)
8	SDA(3.3V)
9	SCL(3.3V)
10	WAKE/RST(3.3V&5V)

5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																							
		Red								Green								Blue							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram**.**

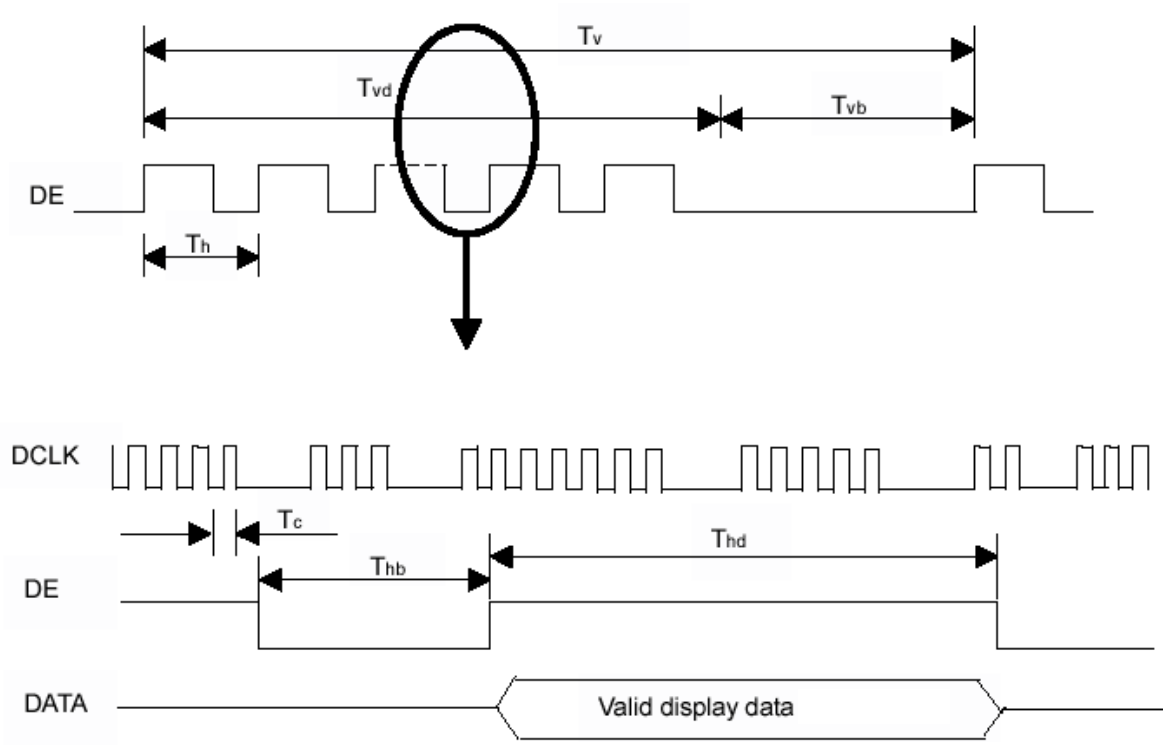
Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	Fc	57.5	64.9	74.4	MHz	
Vertical Active Display Term	Total	Tv	774	806	848	Th	Tv=Tvd+Tvb
	Display	Tvd	-	768	-	Th	-
	Blank	Tvb	6	38	80	Th	-
Horizontal Active Display Term	Total	Th	1240	1344	1464	Tc	Th=Thd+Thb
	Display	Thd	-	1024	-	Tc	-
	Blank	Thb	216	320	440	Tc	-

Note (1) Since this assembly is operated in DE only mode, Hsync and Vsync input signals should be set to low logic level. Otherwise, this assembly would operate abnormally.

(2) Frame rate is 60Hz

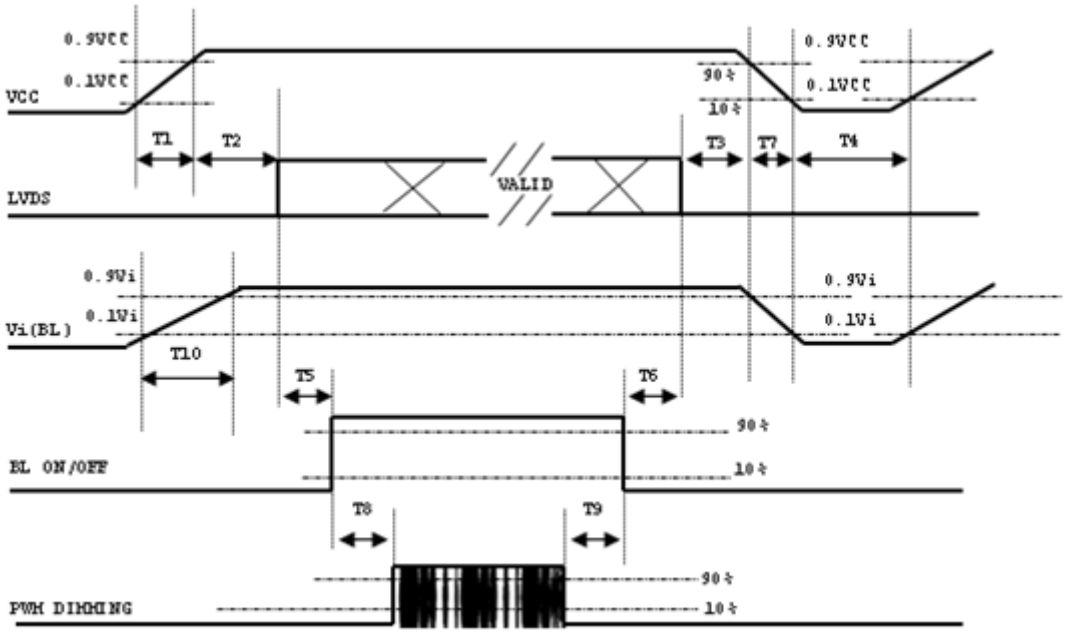
(3) The Tv(Tvd+Tvb) must be integer, otherwise, this module would operate abnormally.

INPUT SIGNAL TIMING DIAGRAM



6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD assembly, the power on/off sequence should be as the diagram below.



Note (1) Please avoid floating state of interface signal at invalid period.

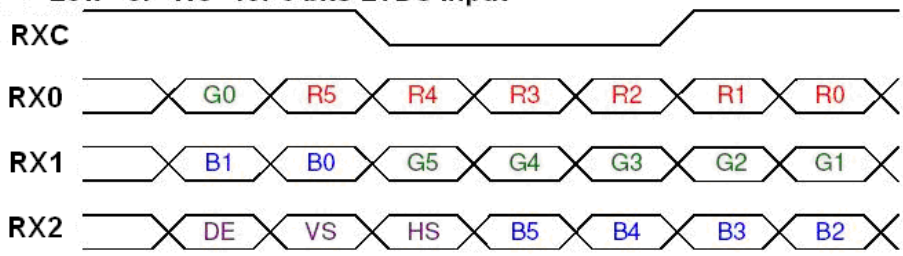
Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD VCC to 0 V.

Note (3) The Backlight converter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight converter power must be turned off before the power supply for the logic and the interface signal is invalid.

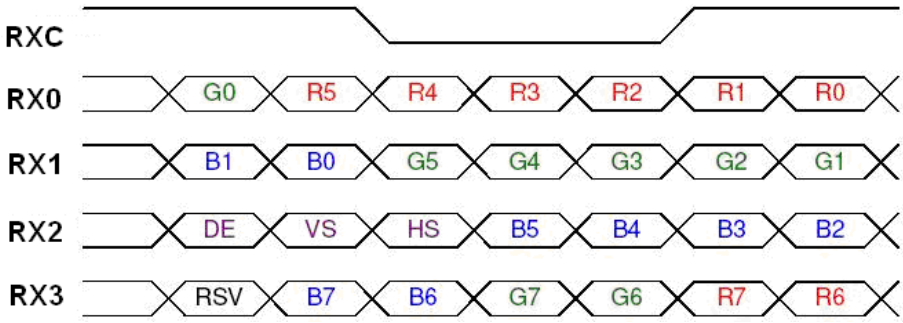
Parameter	Value			Units
	Min	Typ	Max	
T1	0.5	---	10	ms
T2	0	---	50	ms
T3	0	---	50	ms
T4	500	---	---	ms
T5	450	---	---	ms
T6	200	---	---	ms
T7	10	---	100	ms
T8	10	---	---	ms
T9	10	---	---	ms
T10	20	---	50	ms

6.3 THE INPUT DATA FORMAT

SEL68 = "Low" or "NC" for 6 bits LVDS Input



SEL68 = "High" for 8 bits LVDS Input



Note (1) R/G/B data 7: MSB, R/G/B data 0: LSB

Note (2) Please follow PSWG

Signal Name	Description	Remark
R7 R6 R5 R4 R3 R2 R1 R0	Red Data 7 (MSB) Red Data 6 Red Data 5 Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 8 bits pixel data.
G7 G6 G5 G4 G3 G2 G1 G0	Green Data 7 (MSB) GreenData 6 GreenData 5 GreenData 4 GreenData 3 GreenData 2 GreenData 1 GreenData 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 8 bits pixel data.
B7 B6 B5 B4 B3 B2 B1 B0	Blue Data 7 (MSB) Blue Data 6 Blue Data 5 Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 8 bits pixel data.
RXCLKIN+ RXCLKIN-	LVDS Clock Input	
DE	Display Enable	
VS	Vertical Sync	
HS	Horizontal Sync	

Note (3) Output signals from any system shall be low or Hi-Z state when VCC is off.

6.4 SCANNING DIRECTION

The following figures show the image see from the front view. The arrow indicates the direction of scan.

Fig.1 Normal Scan

Fig.2 Reverse Scan

Fig.3 Reverse Scan

Fig.4 Reverse Scan

Fig. 1 Normal scan (pin 17, reLR = Low , pin 18, reUD = Low)

Fig. 2 Reverse scan (pin 17, reLR = High, pin 18, reUD = Low)

Fig. 3 Reverse scan (pin 17, reLR = Low , pin 18, reUD = High)

Fig. 4 Reverse scan (pin 17, reLR = High, pin 18, reUD = High)

7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

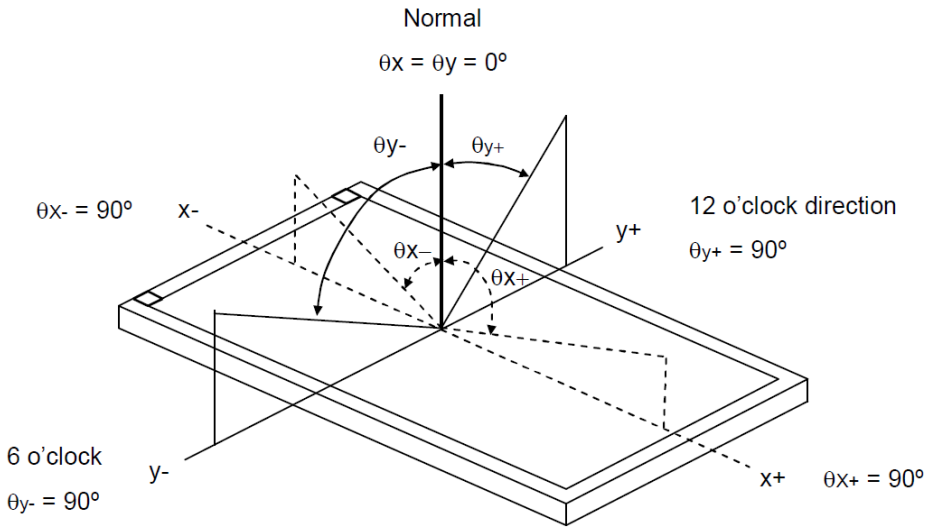
Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	According to typical value in "ELECTRICAL CHARACTERISTICS"		
Input Signal			
LED Light Bar Input Current Per Input Pin			

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2 and all items are measured at the center point of screen except white variation. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (5).

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	Rx	θ_x=0°, θ_Y =0° CS-1000	0.602	0.652	0.702	-	(1), (5)
		Ry		0.288	0.338	0.388	-	
	Green	Gx		0.274	0.324	0.374	-	
		Gy		0.557	0.607	0.657	-	
	Blue	Bx		0.103	0.153	0.203	-	
		By		0	0.048	0.098	-	
	White	Wx		0.263	0.313	0.363	-	
		Wy		0.279	0.329	0.379	-	
Center Luminance of White		L_C		750	850	-		(4), (5)
Contrast Ratio		CR		700	1000	-	-	(2), (5)
Response Time		T_R	θ_x=0°, θ_Y =0°	-	13	18	ms	(3)
		T_F		-	12	17	ms	
White Variation		δW	θ_x=0°, θ_Y =0°		1.25	1.4	-	(5), (6).
Viewing Angle	Horizontal	θ_x+	CR≥10	85	89	-	Deg.	(1), (5)
		θ_x-		85	89	-		
	Vertical	θ_Y+		85	89	-		
		θ_Y-		85	89			

Note (1) Definition of Viewing Angle (θx, θy):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = *L255* / L0

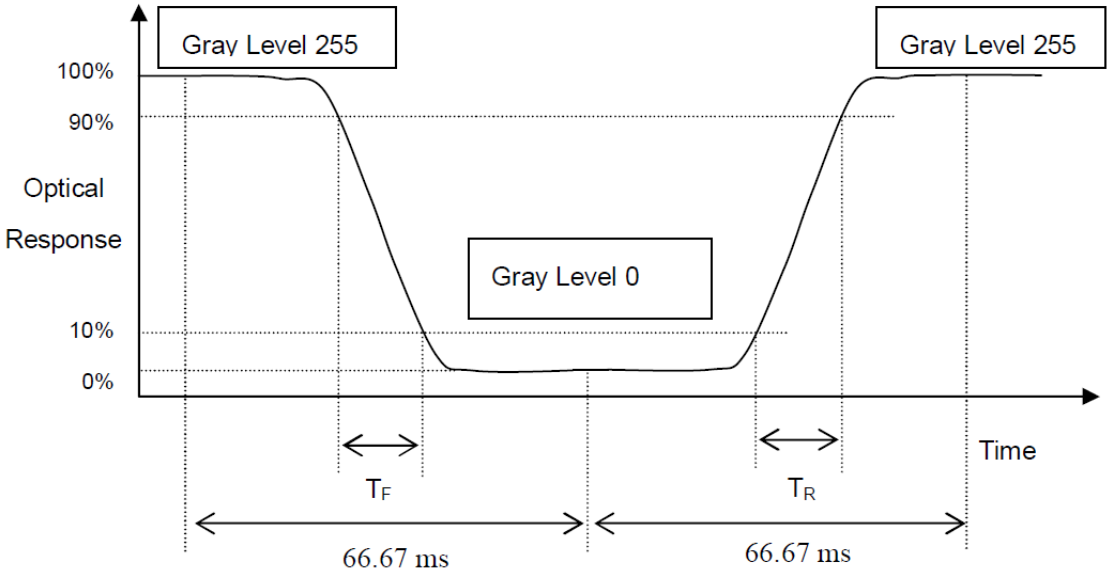
L255: Luminance of gray level *255*

L 0: Luminance of gray level 0

CR = CR (5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R, T_F) and measurement method:



Note (4) Definition of Luminance of White (L_C):

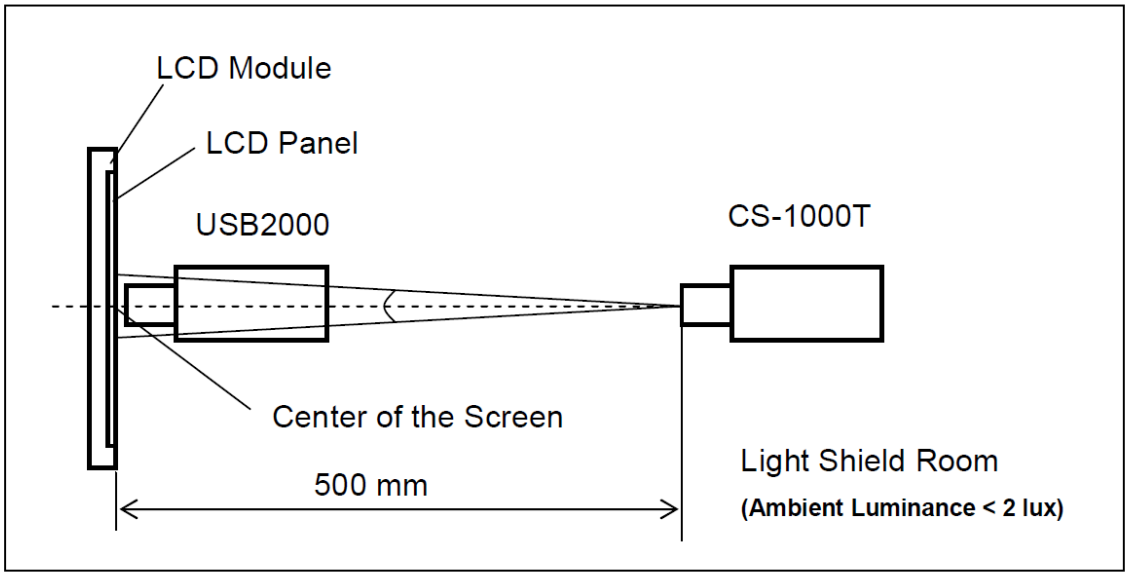
Measure the luminance of gray level 255 at center point

L_C = L (5)

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

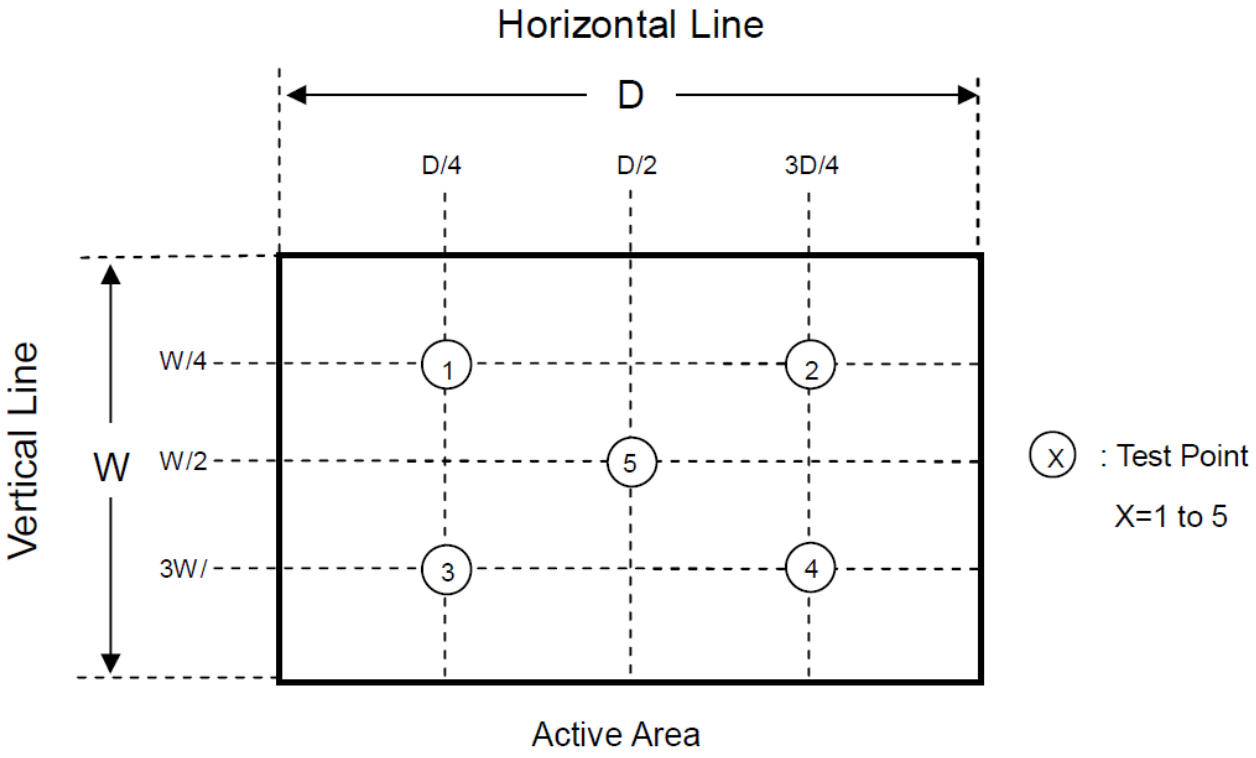
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

$$\delta W = \frac{\text{Maximum [L (1), L (2), L (3), L (4), L (5)]}}{\text{Minimum [L (1), L (2), L (3), L (4), L (5)]}}$$



8. RELIABILITY TEST CRITERIA

Test Item	Test Condition	Note
High Temperature Storage Test	90ºC, 240 hours	(1)(2) (4)(5)
Low Temperature Storage Test	-40ºC, 240 hours	
Thermal Shock Storage Test	-30ºC, 0.5hour⟷85℃, 0.5hour; 1hour/cycle,100cycles	
High Temperature Operation Test	85ºC, 240 hours	
Low Temperature Operation Test	-30ºC, 240 hours	
High Temperature & High Humidity Operation Test	60ºC, 90%RH, 240hours	(1)(2) (4)(6)
Shock (Non-Operating)	200G, 2ms, half sine wave, 1 time for ± X, ± Y, ± Z.	(2)(3)
Vibration (Non-Operating)	1.5G, 10 ~ 300 Hz, 10min/cycle, 3 cycles each X, Y, Z	(2)(3)
Impact Test	直徑￠25mm 重量 64g 鋼球，在 50cm 高度試驗架上自由 跌落 2 次，檢查模組的外觀和性能。	(7)

Note (1) There should be no condensation on the surface of panel during test.

Note (2) Temperature of panel display surface area should be 92 ºC Max.

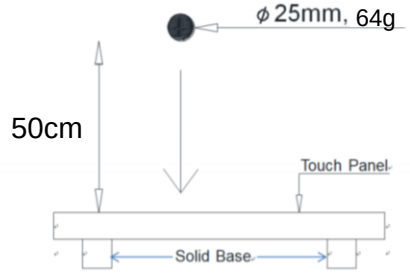
Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Note (4) In the standard conditions, there is no function failure issue occurred. All the cosmetic specification is judged before reliability test.

Note (5) Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Note (6) Before cosmetic and function test, the product must have enough recovery time, at least 24 hours at room temperature.

Note (7)



9. Appearance Inspection

9.1 Inspection Environment specifications

A. 觸控面板的目視檢查作業必須在至少無塵室等級為 10,000 的環境下執行。

The touch sensor has to be inspected at a clean room of at least class 10,000.

B. 觸控面板的目視檢查環境設定值必須被控制溫度在 23℃到 27℃以及濕度在 40%到 60%之間。

The visual inspection environment should be set at 23 to 27 degree C and 40% to 60% humidity.

C. 觸控面板外觀目視檢查之環境照度須設定在 700±200 Lux 的日光燈光源下。

The illumination of the appearance inspection should be 700±200 Lux with fluorescent reflection light source.

D. 觸控面板的目視檢查須在人眼裸視基礎下，並且觸控面板到人眼的目檢距離須至少超過 30 公分。

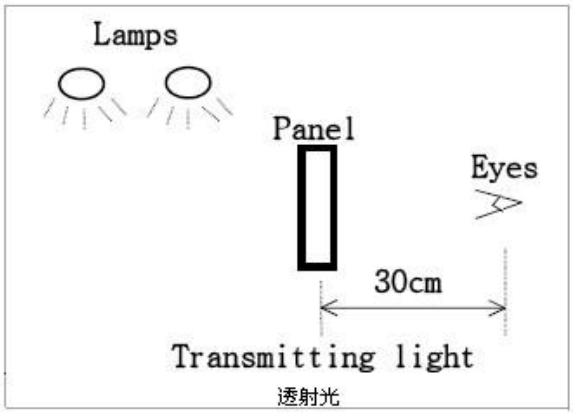
The visual inspection should be kept the distance 30cm or more between the touch sensor and the raw eyes of inspectors.

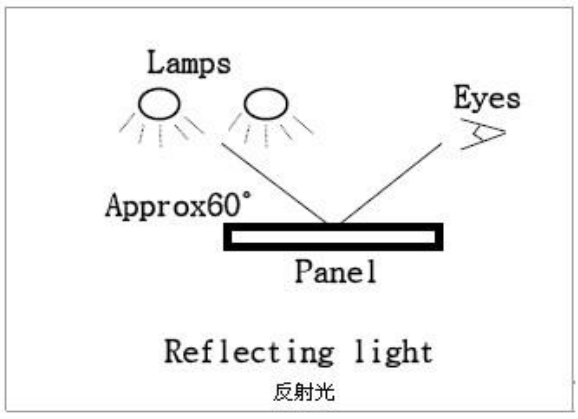
E. 觸控面板的裸眼目視檢查角度須以 30 度正負 15 度的角度作業。

The viewing angle should be 30±15 degree with an inspector’s raw eyes when visual inspection.

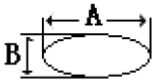
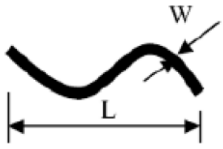
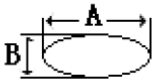
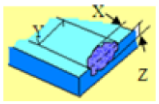
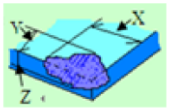
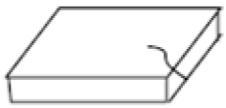
F. 目視檢查示意圖如下附圖所示，且目視檢查時間為 15 秒正負 5 秒鐘。

The visual inspection illustration is showed as below and Visual inspection time is 15±5 second per one’s.



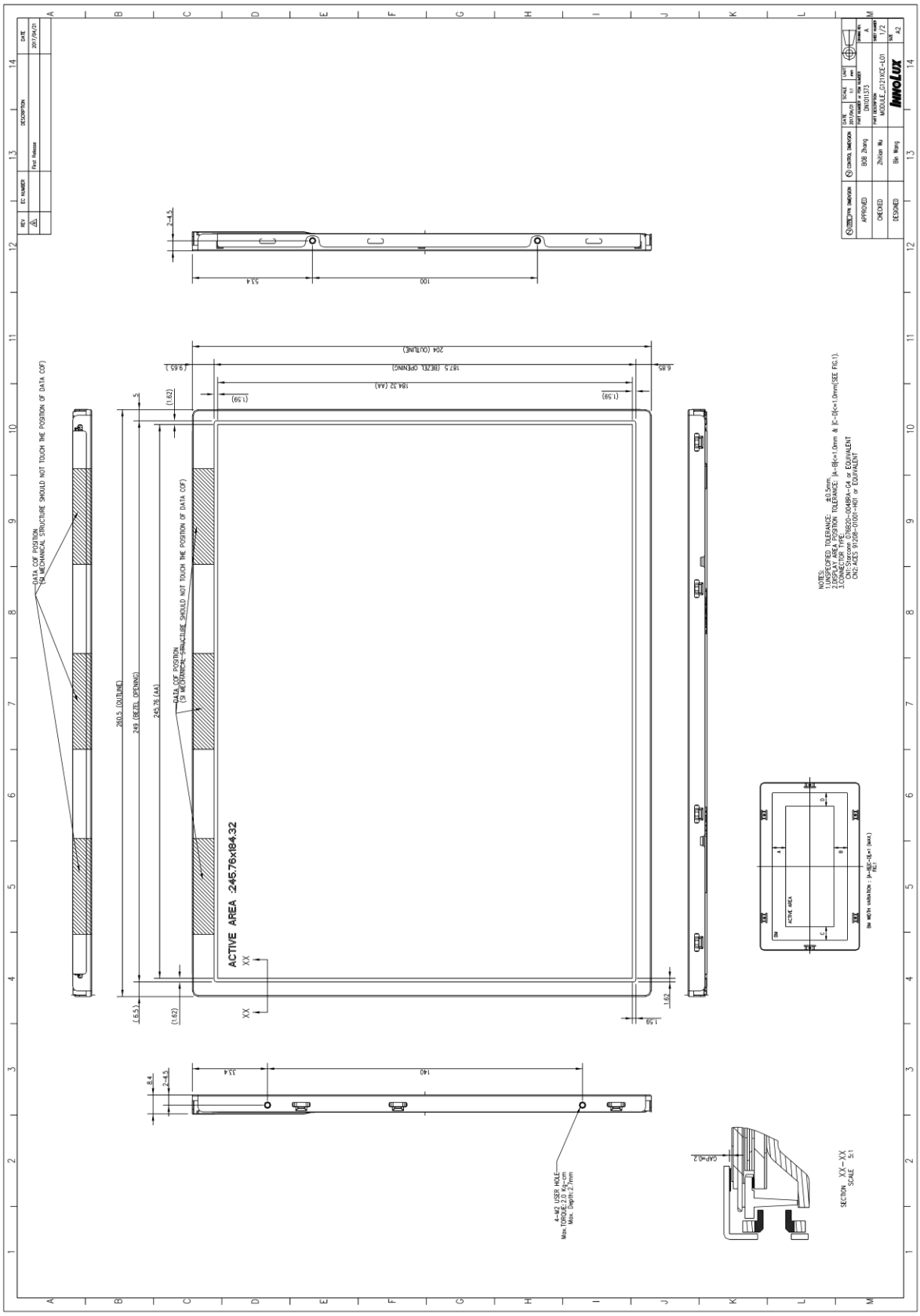


9.2 Appearance Testing Conten

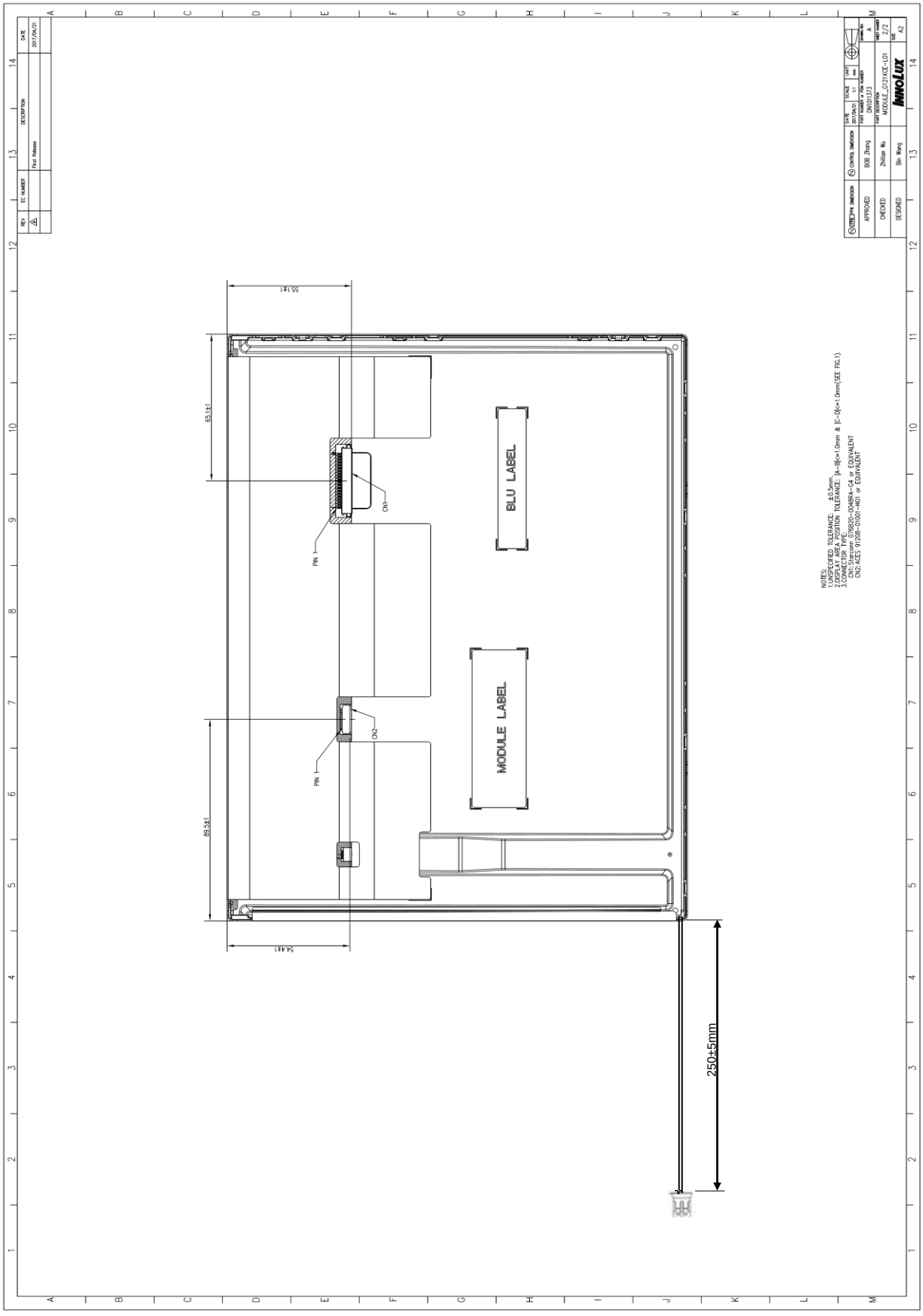
Item 品項	Calculate Method 計算方式	The standard of determination 判定標準	
Spot defect (White/ Black) (黑/白/污點、粒子雜物點)	大小:Φ=(A+B)/2 	大小	允許數量
		0≤Φ≤0.5mm	不計
		0.5mm<Φ≤0.7mm DS>10mm	N≤6
		Φ＞0.7	N=0
Linear defect 刮傷/毛屑/線狀異物		寬 W	長 L
		W≤0.1mm	不計
		0.1mm＜W≤0.15mm L≤15mm，DS≥15mm	N≤5
		W＞0.15	N=0
Bump point (魚眼、凹凸點)	大小:Φ=(A+B)/2 	大小	允許數量
		0≤Φ≤0.1mm	不計
		0.15mm<Φ≤0.5mm DS>10mm	N≤5
		Φ＞0.5	N=0
CG chipping/crack (CG 崩邊,裂紋)		正面： Φ≤0.15mm，Z≤T/2 DS≥25mm，N≤2	背面： 1. 從正面看不影響外觀 2. Φ≤0.5mm，Z≤T/2，不計
		正面： X≤0.15mm，Y≤0.15mm， Z≤T/2，N≤2	背面： 1.從正面看不影響外觀； 2.X≤2mm，Y≤2mm Z≤T，N≤2
		Crack is not allowed 裂紋不允許	
Dirty 髒汙		Wipe the dirt acceptance, cannot be wiped follow the bad liner calculation 可擦拭髒汙允收，不可擦拭按點線狀不良計算	
Light leak 漏光		Flat test is not visible is OK 平光檢驗不可見為 OK	
Other not be defined 其他未定義缺陷		See sample limitation 參見限度樣品	

10. MECHANICAL CHARACTERISTICS

LCM Outline Dimension (Front View)



LCM Outline Dimension (Rear View)



P-CAP Display Module Outline Dimension