

# APEX

APEX SCIENCE & ENGINEERING CORP

( OPTOELECTRONIC DIV. )

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## TXG15007BFL70C

### ROHS

## DATA SHEET

Acceptance

ISSUE	VERSION	APPROVER	CHECKER	ENGINEER
	B			

<b>Messrs.</b>			
<b>Product Specification</b>	<b>Model:</b>	TXG15007BFL70C	<b>Rev. NO.</b>
			<b>B</b>
			<b>Issued Date.</b>
			Mar,06.20

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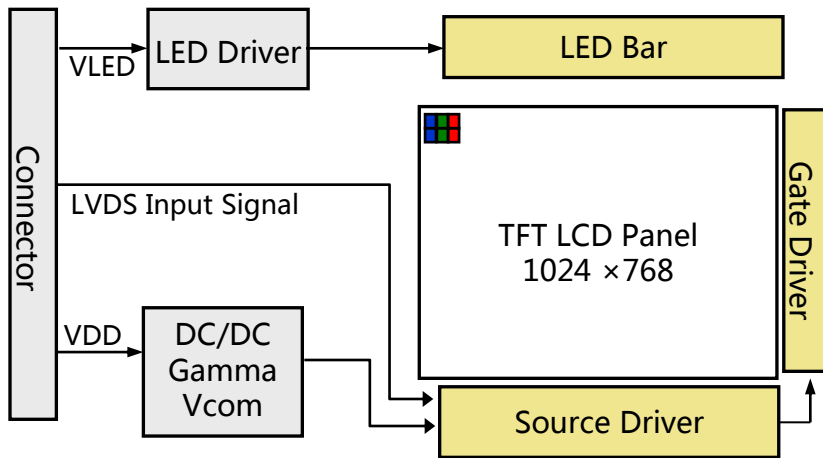
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## 1.0 GENERAL DESCRIPTION

### 1.0.1 Introduction

TXG15007BFL70C is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.0 inch diagonally measured active area with XGA resolutions (1024 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.2M colors. The TFT-LCD panel used for this module is adapted for a low reflection and higher color type.



### 1.0.2 Features

- LED back-light
- LED light bar replaceable
- LVDS interface
- RoHS Compliant

### 1.0.3 Application

- TFT-LCD Monitor
- Reliability Application

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#### 1.0.4 General Specification

< Table 1. General Specifications >

<b>Parameter</b>	<b>Specification</b>	<b>Unit</b>	<b>Remarks</b>
Active area	304.13 (H) × 228.1(V)	mm	
Number of pixels	1024(H) × 768(V)	Pixels	
Pixel pitch	0.297(H) × 0.297 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.2M	Colors	6bit+FRC
Display mode	Normally White		
Dimensional outline	342.8(H) × 267.8(V) × 10.8(D) typ.	mm	
Weight	TBD	g	
Surface treatment	Haze 25%, 3H		
Back-light	Edge side, 1-LED Lighting Bar Type		128*LED
LED life	30,000	hr	min

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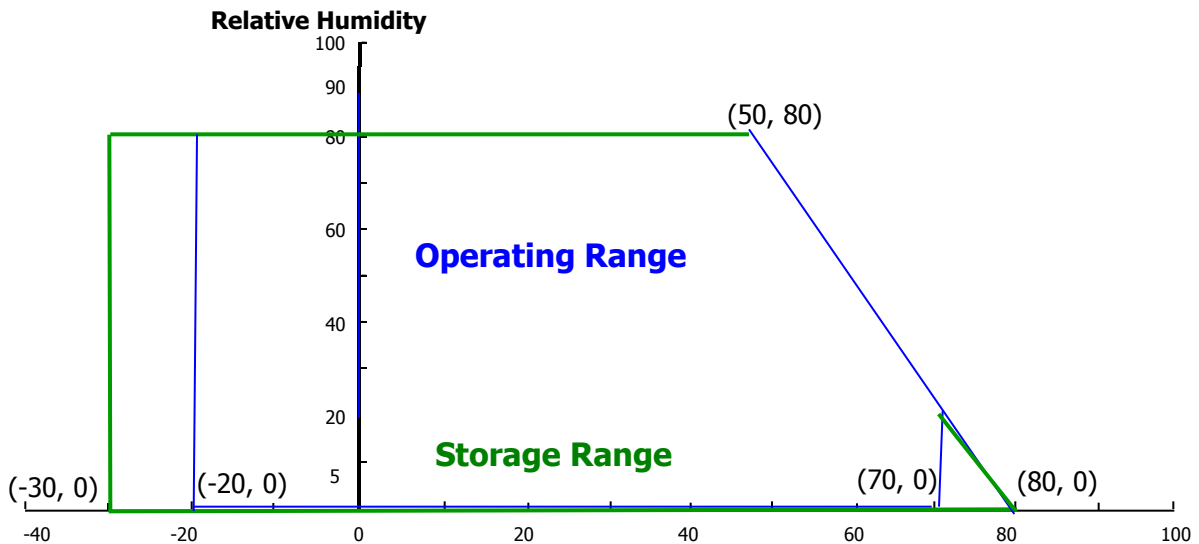
## 2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. LCD Module Electrical Specifications > [Ta =25 ± 2 °C]

Parameter	Symbol	Min.	Max.	Unit	Remarks
Back-light Power Supply Voltage	HV <sub>DDOUT</sub>	-0.3	24	V	
Back-light LED Current	I <sub>HVDD</sub>	-	-	mA	
Back-light LED Reverse Voltage	V <sub>R</sub>	-	40	V	
Operating Temperature	T <sub>OP</sub>	-20	70	°C	Note.1
Storage Temperature	T <sub>ST</sub>	-30	80	°C	

Note : 1) Temperature and relative humidity range are shown in the figure below.



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### 3.0 ELECTRICAL SPECIFICATIONS

#### 3.0.1 TFT LCD Module

< Table 3. LCD Module Electrical Specifications >

[Ta =25 ± 2 °C]

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
Power Supply Input Voltage	V <sub>DD</sub>	3.0	3.3	3.6	V	Note 1  V <sub>com</sub> = 1.2V typ.
Power Supply Current	I <sub>DD</sub>	-	520	700	mA	
Positive-going Input Threshold Voltage	V <sub>IT+</sub>	-		+100	mV	
Negative-going Input Threshold Voltage	V <sub>IT-</sub>	-100		-	mV	
Differential input common mode voltage	V <sub>com</sub>		1.2		V	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM.  
The current draw and power consumption specified is for 3.3V at 25 °C  
Max value at Black Pattern

2. Calculated value for reference  $I_{LED} \times V_{LED} \div 0.89 = P_{LED}$

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### 3.2 Back-light Unit

**Table 2-1: Electrical specification**

Parameter	Symbol	Values			Unit	notes			
		Min	Typ	Max					
LED Driver :									
Power Supply Input Voltage	VBL	10.2	12.0	13.8	Vdc	1			
Power Supply Input Current	IBL	-	0.85	1.08	A	1			
Power Supply Input Current (In-Rush)	In-rush	-	-	(TBD)	A	VBL = 12.0V ExtV <sub>BR-B</sub> = 100% 3			
Power Consumption	PBL	-	10.2	15	W	1			
Input Voltage for Control System Signals	On/Off	On	V on	2.5	-	5.5	Vdc	On Duty 5	
		Off	V off	-0.3	0.0	0.5	Vdc		
	Brightness Adjust	ExtV <sub>BR-B</sub>			30	-	100		%
					30	-	100		%
	ExtV <sub>BR-B</sub> Frequency	f <sub>PWM</sub>	500	-	1500	Hz			
	Pulse Duty Level (PWM)	High Level	2.5	-	5.5	Vdc	HIGH : on duty LOW : off duty		
Low Level		0.0	-	0.5	Vdc				
LED :									
Life Time		30,000	50,000		Hrs	2			

notes :

1. Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 60 minutes at 25±2°C. The specified current and power consumption are under the typical supply Input voltage 12V and V<sub>BR</sub> (ExtV<sub>BR-B</sub> : 100%), it is total power consumption.
2. The life time (MTTF) is determined as the time which luminance of the LED is 50% compared to that of initial value at the typical LED current (ExtV<sub>BR-B</sub> : 100%) on condition of continuous operating in LCM state at 25±2°C.
3. The duration of rush current is about 200ms. This duration is applied to LED on time.
4. Even though inrush current is over the specified value, there is no problem if I<sup>2</sup>T spec of fuse is satisfied. ExtV<sub>BR-B</sub> signal have to input available duty range and sequence.
5. After Driver ON signal is applied, ExtV<sub>BR-B</sub> should be sustained from 30% to 100% more than 500ms. After that, ExtV<sub>BR-B</sub> 30% and 100% is possible

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## 4.0 OPTICAL SPECIFICATION

### 4.0.1 Overview

The test of view angle range shall be measured in a dark room (ambient luminance  $\leq 1$ lux and temperature =  $25 \pm 2^\circ\text{C}$ ) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5A) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to  $0^\circ$ . We refer to  $\theta \varnothing = 0$  ( $= \theta_3$ ) as the 3 o'clock direction (the "right"),  $\theta \varnothing = 90$  ( $= \theta_{12}$ ) as the 12 o'clock direction ("upward"),  $\theta \varnothing = 180$  ( $= \theta_9$ ) as the 9 o'clock direction ("left") and  $\theta \varnothing = 270$  ( $= \theta_6$ ) as the 6 o'clock direction ("bottom"). While scanning  $\theta$  and/or  $\varnothing$ , the center of the measuring spot on the Display surface shall stay fixed. The luminance, color and uniformity (etc) should be tested by BM-5A. The backlight should be operating for 10 minutes prior to measurement. VDD shall be  $3.3 \pm 0.3\text{V}$  at  $25^\circ\text{C}$ . Optimum viewing angle direction is 6 'clock

<Table 5. Optical Specifications>

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle range	Horizontal	$\Theta_3$	CR > 5	-	80	-	Deg.	Note 1
		$\Theta_9$		-	80	-	Deg.	
	Vertical	$\Theta_{12}$		-	80	-	Deg.	
		$\Theta_6$		-	80	-	Deg.	
	Horizontal	$\Theta_3$	CR > 10	-	80	-	Deg.	
		$\Theta_9$		-	80	-	Deg.	
	Vertical	$\Theta_{12}$		-	80	-	Deg.	
		$\Theta_6$		-	80	-	Deg.	
Luminance Contrast ratio		CR	$\Theta = 0^\circ$	400	700	-		Note 2
Luminance of White	9points max	$Y_w$	$\Theta = 0^\circ$	720	800	-	cd/m <sup>2</sup>	Note 3
White Luminance uniformity	9 Points	$\Delta Y_9$		75	80	-	%	Note 4
Reproduction of color	White	$W_x$	$\Theta = 0^\circ$	Typ -0.03	0.313	Typ +0.03		Note 5
		$W_y$			0.329			
Response Time		$T_{RT}$	$T_a = 25^\circ\text{C}$ $\Theta = 0^\circ$	-	8	12	ms	Note 6
Cross Talk		CT	$\Theta = 0^\circ$	-	-	2.0	%	Note 7



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Notes : 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).

2. Contrast measurements shall be made at viewing angle of  $\Theta = 0$  and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Luminance of white is defined as luminance values of 9point max across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display. The luminance is measured by BM-5A when the LED current is set at 50mA.

4. The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y = \frac{\text{Minimum Luminance of 9 points}}{\text{Maximum Luminance of 9 points}}$  (see FIGURE 2).

5. The color chromaticity coordinates specified in Table 5. shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

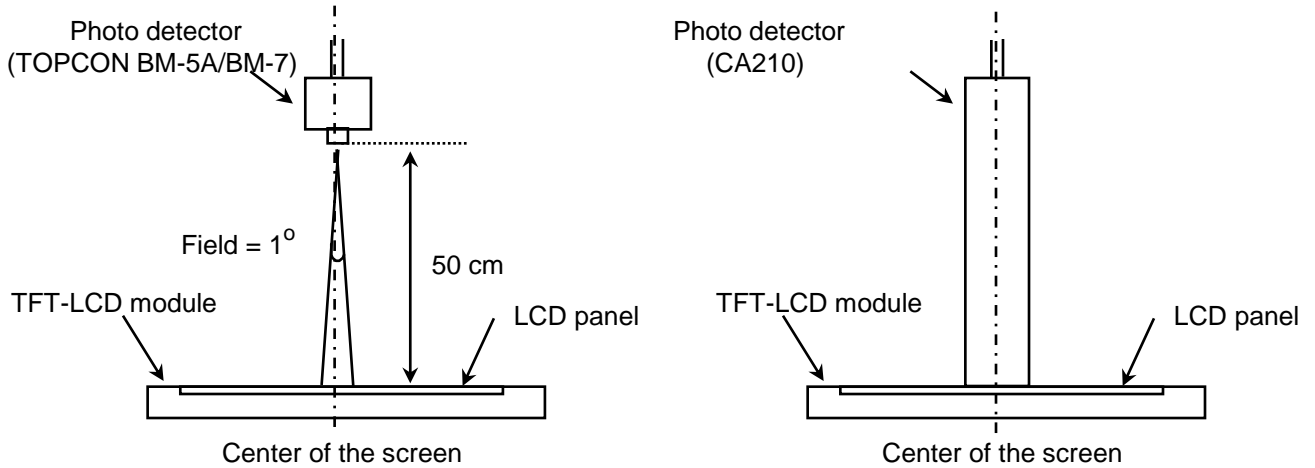
6. The electro-optical response time measurements shall be made as FIGURE 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is  $T_r$ , and 90% to 10% is  $T_d$ .

7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance ( $Y_A$ ) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance ( $Y_B$ ) of that same area when any adjacent area is driven dark. (See FIGURE 4).

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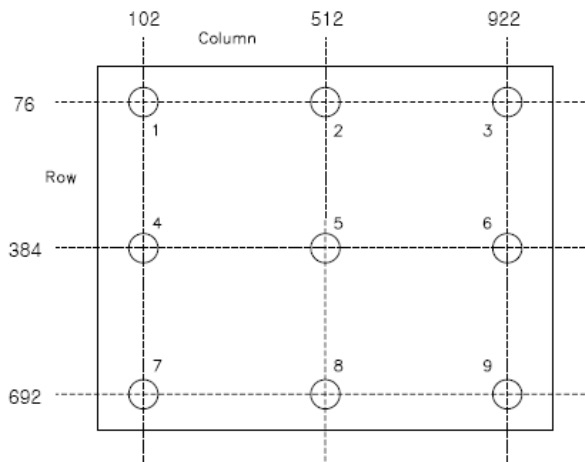
### 4.0.2 Optical measurements

**Figure 1. Measurement Set Up**



View angel range, uniformity, etc. measurement setup      Flicker, measurement setup

**Figure 2. White Luminance and Uniformity Measurement Locations (9 points)**

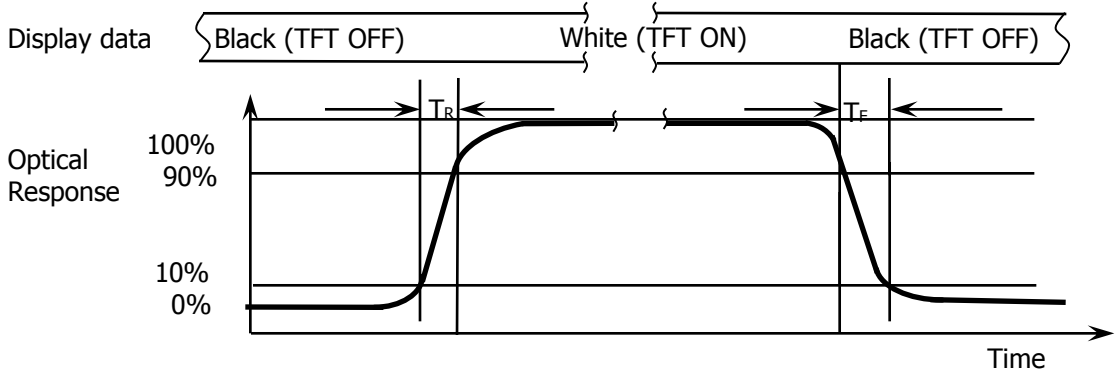


Luminance of white is defined as luminance values of max 9 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y9 = \text{Minimum Luminance of 9 points} / \text{Maximum Luminance of 9points}$  (see FIGURE 2).

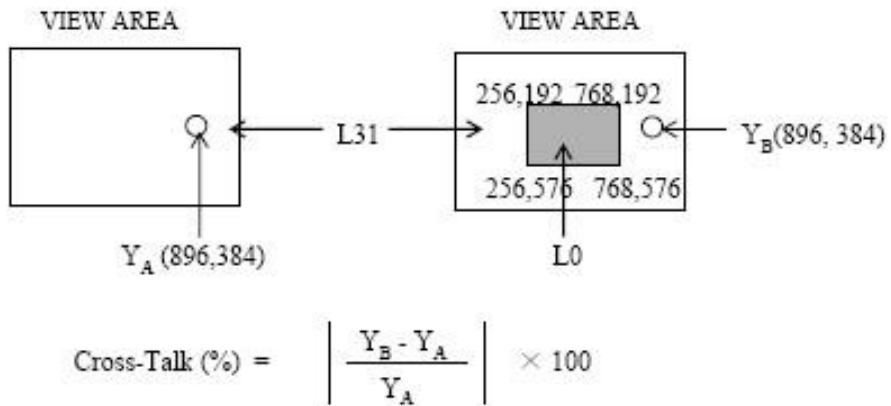
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**Figure 3. Response Time Testing**



The electro-optical response time measurements shall be made as shown in FIGURE 3 by switching the “data” input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is  $T_r$  and 90% to 10% is  $T_d$ .

**Figure 4. Cross Modulation Test Description**



Where:

$Y_A$  = Initial luminance of measured area (cd/m<sup>2</sup>)

$Y_B$  = Subsequent luminance of measured area (cd/m<sup>2</sup>)

The location measured will be exactly the same in both patterns

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## 5.0 INTERFACE CONNECTION.

### 5.0.1 Electrical Interface Connection

The electronics interface connector is DF14H-20P-1.25H.

The connector interface pin assignments are listed in Table 6 and 7.

<Table 4. Pin Assignments for the Interface Connector>

Terminal	Symbol	Functions
Pin No.	Symbol	Description
1	VDD	Power Supply,3.3V(typical)
2	VDD	Power Supply,3.3V(typical)
3	VSS	Ground
4	NC	No Connection
5	RIN0-	-LVDS differential data input
6	RIN0+	+LVDS differential data input
7	VSS	Ground
8	RIN1-	-LVDS differential data input
9	RIN1+	+LVDS differential data input
10	VSS	Ground
11	RIN2-	-LVDS differential data input
12	RIN2+	+LVDS differential data input
13	VSS	Ground
14	CLKIN-	-LVDS differential clock input
15	CLKIN+	+LVDS differential clock input
16	VSS	Ground
17	RIN3-	-LVDS differential data input
18	RIN3+	+LVDS differential data input
19	VSS	Ground
20	SEL 6/8	LVDS 6/8 bit select function control High -> 6bit input mode Low -> 8bit input mode

### 5.0.2 Backlight Unit

**P001:Input terminal**

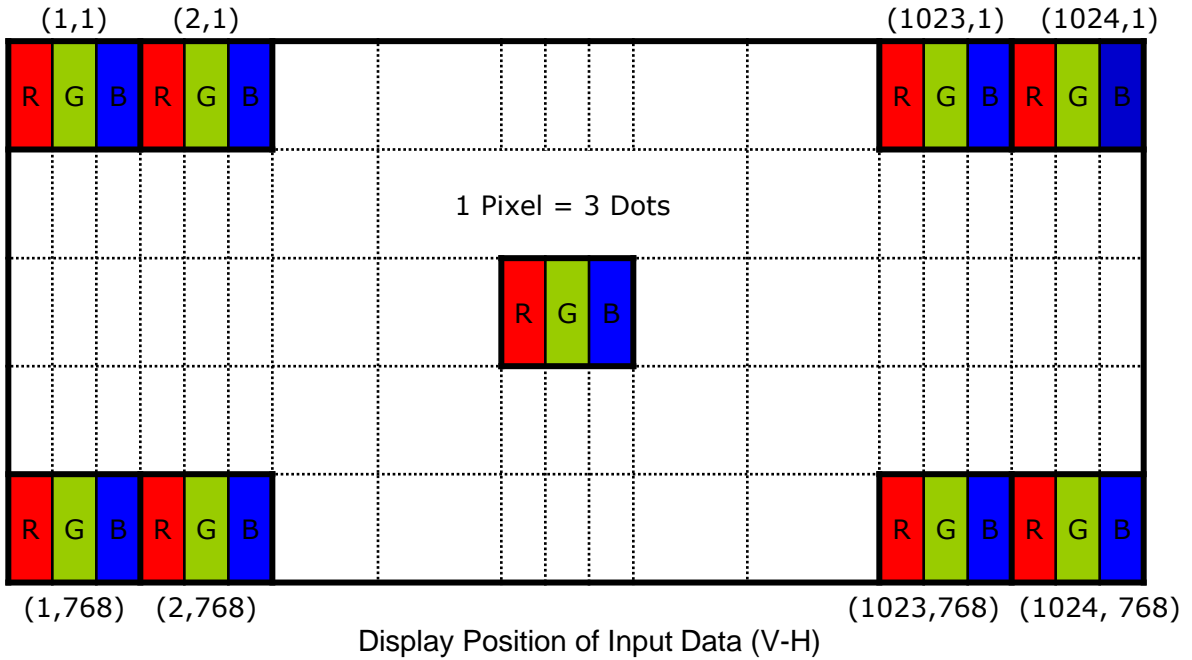
**PH2.0-6 (2.0mm X 6)**

Pin No.	Symbol	Description	note
1	VCC	Power supply voltage +12V	
2	VCC	Power supply voltage +12V	
3	ON/OFF	Output enable signal	
4	DIM	Dimming signal	
5	GND	Power ground	
6	GND	Power ground	

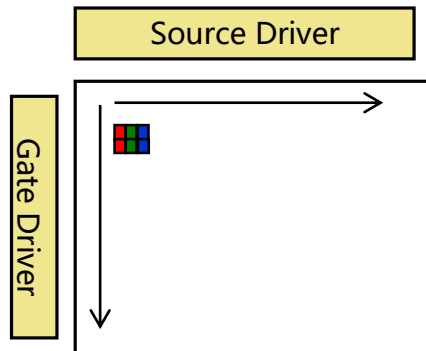
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## 5.2 Data Input Format

**Figure 4. Pixel Format**



**Figure 5. Scan direction**



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## 6.0 SIGNAL TIMING SPECIFICATION

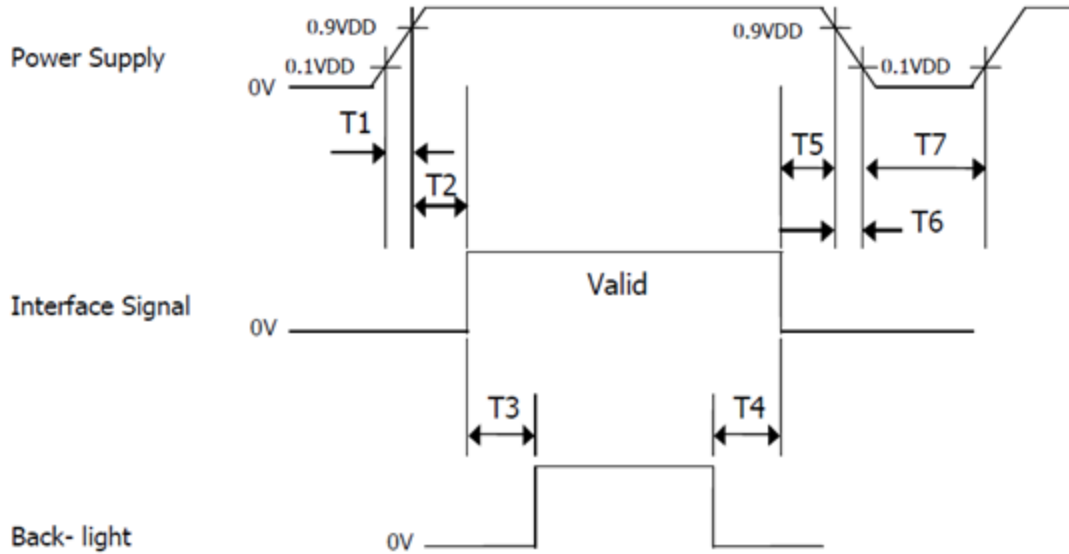
6.0.1 The TXG15007BFL70C is operated by the DE only.

Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
DCLK Frequency	fclk	52	65	71	MHz
Horizontal display area	thd	1024			pixel
HSYNC period time	th	1114	1344	1400	pixel
HSYNC blanking	thb+ thfp	90	320	376	pixel
Vertical display area	Tvd	768			H
VSYNC period time	Tv	778	806	845	H
VSYNC blanking	Tvb+ Tvfp	10	38	77	H

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## 7.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



Parameter	Values			Units
	Min	Typ	Max	
T1	0	-	10	ms
T2	0	-	50	ms
T3	200	-	-	ms
T4	500	-	-	ms
T5	0	-	50	ms
T6	0	-	10	ms
T7	500	-	-	ms

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## 8.0 MECHANICAL CHARACTERISTICS

### 8.0.1 Dimensional Requirements

<Table 8. Dimensional Parameters>

<b>Parameter</b>	<b>Specification</b>	<b>Unit</b>
Active Area	304.128 (H) × 228.096(V)	mm
Number of pixels	1024(H) X768 (V) (1 pixel = R + G + B dots)	
Pixel pitch	0.297(H) × 0.297 (V)	mm
Pixel arrangement	RGB Vertical stripe	
Display colors	16.2M (6bit+FRC)	colors
Display mode	Normally White	
Dimensional outline	342.8(H) × 267.8(V) × 10.8	mm
Weight	TBD	gram
Back-light	Edge side, 1-LED Lighting Bar Type	
LED life	30,000 (Min.)	hr



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## 9.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 9. Reliability test>

<b>Item</b>		<b>Test condition</b>
High temperature storage		80 °C , 240 hrs
Low temperature storage		-30 °C , 240 hrs
High temperature & high humidity operation		50 °C , 80%RH, 240hrs
High temperature operation		70 °C , 240hrs
Low temperature operation		-20°C , 240hrs
Vibration test	Frequency	10/ 300/10 Hz, Sine X/Y/Z Direction
	Gravity / AMP	1.5 G
	Period	±X, ±Y, ±Z 30 min
Shock test	Gravity	50G
	Pulse width	11msec, sine wave
	Direction	±X, ±Y, ±Z
On/Off test		On/1min, Off/1min, 3,000 cycles
ESD	Air	± 15KV, 150pF(330 ) 1sec, 8 points, 25 times/ point
	Contact	± 8KV, 150pF(330 ) 1sec, 8 points, 25 times/ point

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## 10.0 HANDLING & CAUTIONS

### (1) Cautions when taking out the module

- Pick the pouch only, when taking out module from a shipping package.

### (2) Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

### (3) Cautions for the operation

- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

### (4) Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

### (5) Cautions for the module characteristics

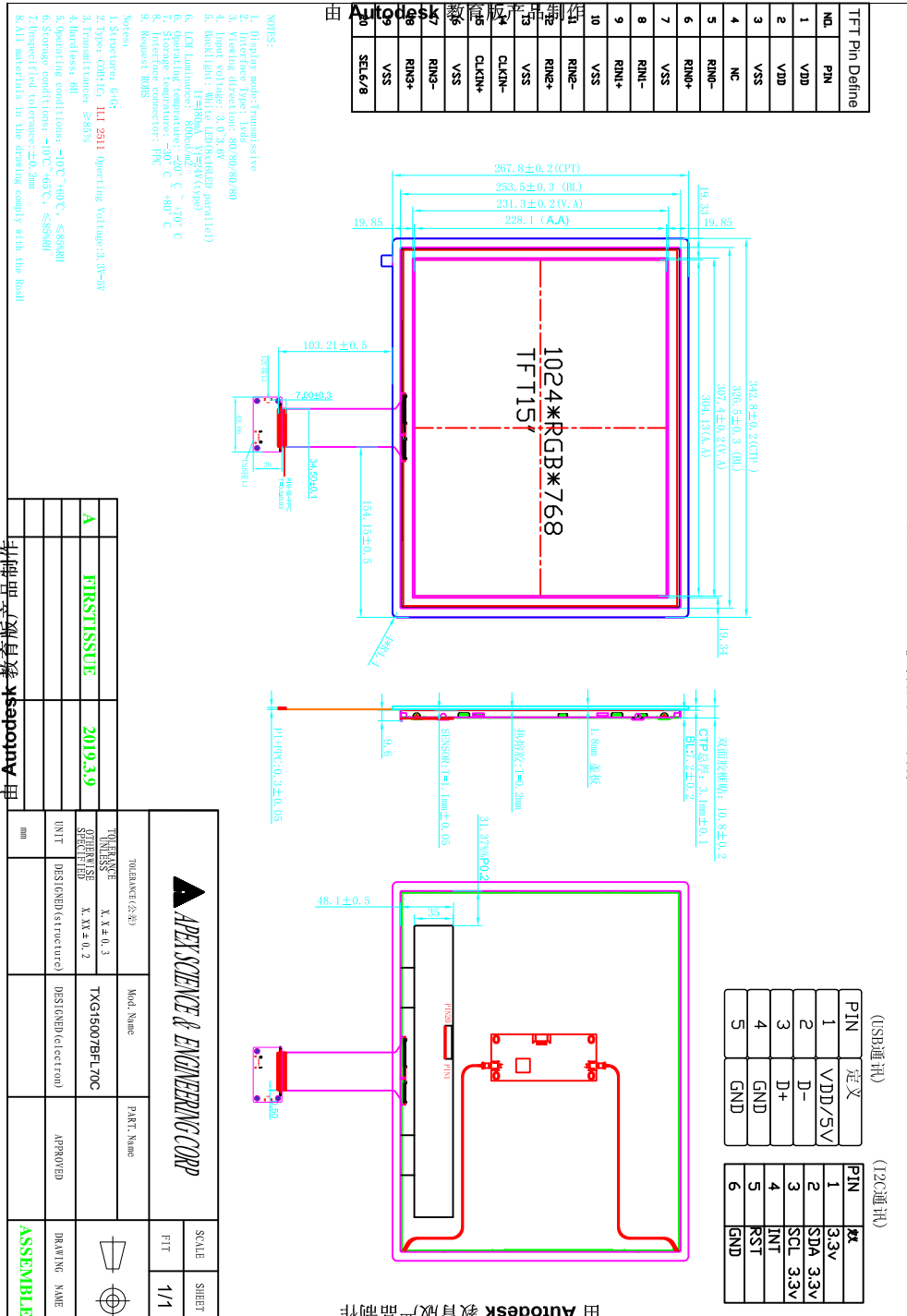
- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

### (6) Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

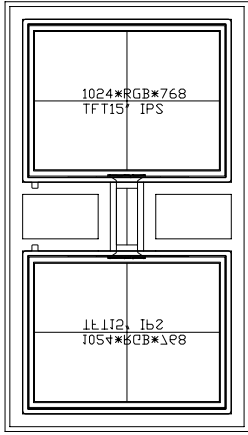
# 11.0 MECHANICAL OUTLINE DIMENSION

Figure 5. TFT-LCD Module Outline Dimension (Front View)

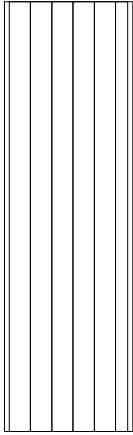


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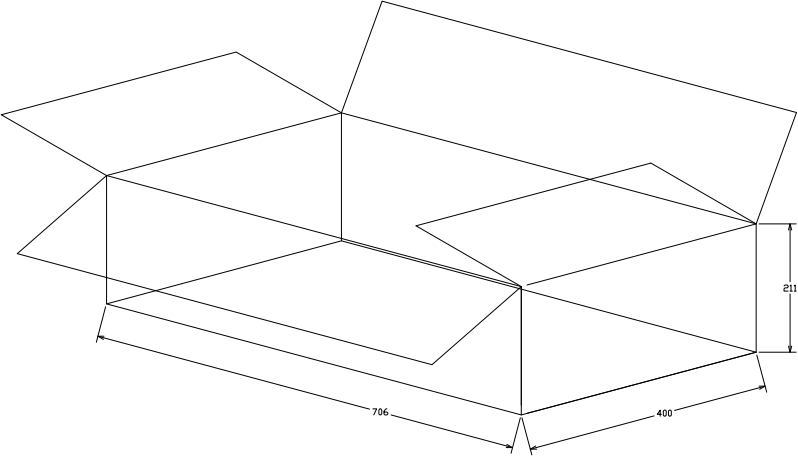
## 12 Packing



1. 泡棉包装，一层包2个产品



2. 包五层共10个产品



3. 装入纸箱：尺寸706长\*400宽\*211高